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DOCUMENT-IDENTIFIER: US 6063283 A

TITLE: Method for analyzing a sample by using a liquid

chromatograph

DEPR:

In the present invention, porous media commonly used in liquid chromatography

such as silica gel, alumina, porous glass beads, zeolite, hydroxyapatite and

graphite may be used as the packing material of the column 40. Alternatively,

it is possible to use **composite** powders formed of a **resin core covered by**

inorganic powders such as silica gel, titanium dioxide, hydroxyapatite, and the

like. On may use materials such as polyamides, acrylic resins, polyvinyl

alcohols, and the like, for the resin core.

CCXR:

210/198.2

DOCUMENT-IDENTIFIER: US 6054047 A

TITLE: Apparatus for screening compound libraries

BSPR:

Preferably, the solid phase support used in this invention is selected from the

group consisting of resin beads, glass beads, silica chips,
silica capillaries
and agarose.

DEPR:

When employing the apparatus of this invention, the target receptor is

optionally bound or coupled to a solid support. Preferably, the target

receptor is covalently bound or coupled to the solid support. However, in some

cases, such as when whole cells or organisms are employed as the target

receptor, the cells or organisms may be contained within the column by using,

for example, a porous frit at the outflow end of the column. Supports for

receptors are well-known in the art and many are commercially available. Any

such conventional support may be used in this invention. Representative

supports include, by way of illustration, resin beads, glass beads, silica

chips and capillaries, agarose, and the like. When silica capillaries are used

as the solid support, the target receptor is bound directly to the walls of the

column. Preferred solid supports for use in this invention include porous

resin beads. A particularly preferred solid support is porous polystyrene-divinylbenzene polymer beads, such as POROS beads (available from

Perseptive Biosystems, Framingham, Mass.).

DEPR:

When employing multiple columns, each column is typically monitored for a brief

period of time before switching to the next column. For example, with a

quadrupole mass spectrometer, each column is typically monitored sequentially

for a period of about 0.5 seconds to about 10 seconds, preferably

for about 1

second to about 5 seconds, before switching to the next column. The effluent

from each column is analyzed as described herein using mass spectrometry.

Generally, a single running file is used to collect all of the data from the

multiple column thereby generating a **composite** total ion chromatogram.

Subsequently, separate total ion chromatograms for each column are recreated by

synchronizing column switching with mass spectrometry data acquisition.

CLPR:

16. The apparatus of claim 14, wherein the solid phase support is selected

from the group consisting of resin beads, glass beads, silica capillaries and agarose.

CCOR:

210/198.2

DOCUMENT-IDENTIFIER: US 6045697 A

TITLE: Passivated porous polymer supports and methods for the

preparation and

use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite identical to
membrane structures claimed by Steuck are essentially

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of

rendering the porous surfaces of the coated and protected matrices hydrophobic

and thus prone to cause excessive non-specific binding of proteins by

adsorption. (This is precisely the same problem noted above in connection with

entirely polymeric porous support matrices.) However, this problem can be

successfully addressed by the methods of the present invention in the same way

as the non-specific binding of strictly polymeric support matrices can be

reduced--i.e., by passivation in a process of oriented polymerization. More

particularly these **composite** chromatographic supports (i.e., supports comprised

of mineral oxide substrates that have been stabilized by the application of

thin protective polymer coatings) can be passivated against excessive

non-specific binding by incorporating passivating
("neutralizing") monomers

capable of associating with and consequently deactivating innate nonpolar

hydrophobic groups exposed on the matrix surface. The passivating monomers

useful in this embodiment of the present invention adsorb upon (and

consequently cover) the hydrophobic groups on the surface by virtue of their

containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups,

aromatic groups, or like hydrophobic domains that interact with and become

appreciably bound to their hydrophobic counterparts on the matrix surface as a

consequence of the hydrophobic-hydrophobic interaction existing between them.

Typically, the present invention utilizes base matrices having the following

characteristics: an initial average particle size ranging from about 5 to about

1000 .mu.m; an initial porous volume ranging from about 0.2 to about 2 cm.sup.3

/gram; an initial surface area ranging from about 1 to about 800 m.sup.2 /gram;

and an initial pore size ranging from about 50 to about 6000 angstroms.

Preferably, the base matrix is characterized by: an initial average particle

size ranging from about 10 to about 300 .mu.m, although passivated supports

having narrow particle size ranges, such as about 15-20 .mu.m, about 15-25

.mu.m, about 30-45 .mu.m, about 50-60 .mu.m, about 80-100 .mu.m, and about

100-300 .mu.m, are most preferred. Preferred ranges for other characteristics

include an initial porous volume ranging from about 0.8 to about 1.2 cm.sup.3

/gram; an initial surface area ranging from about 10 to about 400 m.sup.2

/gram; and an initial pore size ranging from about 1000 to about 3000

angstroms. The density of the porous solid matrix obviously varies with its

chemical nature, being higher for mineral oxide (e.g., silica) substrates and

lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface areas (X 075, 100m.sup.2

/g) is higher (55 mg/mL of $\underline{\text{resin}}$) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/mL of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to $\frac{1}{2}$

passivate silica X 075 (100 M.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5 M sodium $\,$

hydroxide. The passivated resin of this example lost only about half as much

weight as an anionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPR:

The polymer-silica **composite** was then washed several times with water, with

diluted hydrochloric acid and with diluted sodium hydroxide solution (0.2M).

After neutralization the ion exchanger was used for protein separation. The

number of anionic groups per mL of wet materials was 110 .mu.eq and sorption

capacity for cationic proteins (e.g., lysozyme) was 120 mg/mL of resin.

DEPC

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPC:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of

Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCXR:

210/198.2

DOCUMENT-IDENTIFIER: US 5906734 A

TITLE: Passivated porous polymer supports and methods for the

preparation and

use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of rendering the porous surfaces of the coated and protected matrices hydrophobic and thus prone to cause excessive non-specific binding of proteins by adsorption. (This is precisely the same problem noted above in connection with entirely polymeric porous support matrices.) However, this problem can be successfully addressed by the methods of the present invention in the same way as the non-specific binding of strictly polymeric support matrices can be reduced--i.e., by passivation in a process of oriented polymerization. More particularly, these composite chromatographic supports (i.e., supports comprised of mineral oxide substrates that have been stabilized by the application of thin protective polymer coatings) can be passivated against excessive non-specific binding by incorporating passivating ("neutralizing") monomers capable of associating with and consequently deactivating innate non-polar hydrophobic groups exposed on the matrix surface. The passivating monomers useful in this embodiment of the present invention adsorb upon (and consequently cover) the hydrophobic groups on the surface by virtue of their containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups, aromatic groups, or like hydrophobic domains that interact with and become appreciably bound to their hydrophobic counterparts on the matrix surface as a consequence of the hydrophobic-hydrophobic interaction existing between them. Typically, the present invention utilizes base matrices having the following characteristics: an initial average particle size ranging from about 5 to about 1000 microns; an initial porous volume ranging from about 0.2 to about 2 cm.sup.3 /gram; an initial surface area ranging from about 1 to about 800 m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with $0.5\ \mathrm{M}$ sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic **resin prepared from silica** having an unprotected surface area.

DEPR:

The polymer-silica <u>composite</u> was then washed several times with water, with

diluted hydrochloric acid and with diluted sodium hydroxide solution (0.2 M).

After neutralization the ion exchanger was used for protein separation. The

number of anionic groups per ml of wet materials was 110 .mu.eq and sorption

capacity for cationic proteins (e.g., lysozyme) was 120 mg/ml of resin.

DEPC:

Preparation of an Anion-Exchange Resin Using a Surface-Protected

Precoated) Silica Passivated Porous Support

DEPC:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support

of Different

Surface Areas

DEPC:

Preparation of a Cation-Exchange Resin Using a Surface--Protected

Precoated) Porous Silica Support

CCOR:

210/198.2

DOCUMENT-IDENTIFIER: US 5906747 A

TITLE: Separation of molecules from dilute solutions using

composite

chromatography media having high dynamic sorptive capacity at high flow rates

TTL:

Separation of molecules from dilute solutions using composite chromatography

media having high dynamic sorptive capacity at high flow rates

BSPR:

This invention relates to chromatography media and their use. In particular,

composite media are disclosed which are characterized by a reversible high

sorptive capacity. These media may be passivated to prevent non-specific

adsorption of or interaction with biomolecules such as proteins, oligopeptides,

polysaccharides, and nucleotides. The **composite** media of the present invention

exhibit characteristics that are highly desirable in chromatographic

applications, such as high porosity, physical rigidity, high charge density,

and chemical stability under a variety of extreme conditions, and may be used

advantageously with especially dilute feed streams in high-flow, high-efficiency mass transfer chromatographic techniques that can be carried

out in a fluidized-bed, packed-bed, or other mode of operation.

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic sorbents by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

The present invention provides a method for the separation of biological

molecules by chromatography. The method of the invention comprises the steps

of passing a sample containing a mixture of biological macromolecules including

a biological macromolecule of interest through a column packed with a composite

media and recovering the biological macromolecule of interest from the sample.

The <u>composite</u> media which characterizes the present invention provides a larger

dynamic capacity for a biological macromolecule at low initial feed

concentrations, for example, those less than about 2 milligrams per milliliter,

than the dynamic capacity provided by the same media for the same macromolecule

at higher concentrations, for example, those higher than about 2 milligrams per

milliliter. The media preferably provides a larger dynamic capacity for said

macromolecule at initial feed concentration in the range of about 10 micrograms

per milliliter to about 2 milligrams per milliliter than the dynamic capacity

provided by the same media for the same macromolecule at initial feed

concentrations in the range of about 2 milligrams per milliliter to about 100

milligrams per milliliter. In a preferred embodiment of the present invention,

the sample to be subjected to the separation procedure may have an initial

concentration of the biological macromolecule of interest of less than about $\ensuremath{\mathsf{2}}$

milligrams per milliliter.

BSPR:

In accordance with the present invention, the media may be a composite media

that comprises a porous support comprising voids containing a polymeric

network, wherein the **composite** media provides a value of the flux enhancement

factor E greater than about 3, preferably greater than about 20, as determined

by the equation ##EQU1## in which D.sub.s is the experimentally measured

effective intraparticle diffusivity of a molecule of interest, q.sub.0 is the

equilibrium concentration of said molecule within the media particles at $\ensuremath{\mathsf{I}}$

equilibrium with C.sub.0, D.sub.f is the diffusivity in free solution of said

molecule, .epsilon..sub.p is the fractional void volume of the porous support

of the **composite** media, .tau. is the tortuosity of the porous support of the

composite media, and C.sub.0 is the concentration of said
molecule in the feed

solution, and is preferably at least about 1 microgram per milliliter, more

preferably at least about 10 micrograms per milliliter.

BSPR:

The $\underline{composite}$ media may be selected to be a chromatographic media, more

preferably, ion-exchange chromatography media, so that said biological

macromolecules can be separated by (ion-exchange) chromatography. The

chromatography media is preferably one that provides an intraparticle

diffusional flux that is faster, for instance at least about 30% faster, than

the diffusional flux of the biological macromolecules in solution.

DEPR:

The present invention provides a $\underline{\text{composite}}$ media for the separation of

biological molecules by chromatography, such as ion-exchange chromatography.

As noted above, the media provides a flux enhancement factor E of greater than

3 wherein ##EQU2## In a further refinement, the media provides a value for a

second figure of merit or flux enhancement factor E* of greater than 3, wherein

##EQU3## in which D.sub.s is the effective intraparticle
diffusivity of the

biological molecule of interest, .tau. is the tortuosity factor of the

composite media, D.sub.f is the diffusivity in free solution of the biological

molecule, and .epsilon..sub.p * is the species-dependent
inclusion porosity of

the <u>composite</u> media (Athalye, A. M. et al., J. Chromatocraphy, 589 (1992) 71-85).

DEPR:

The terminology "composite media" is intended to cover all combinations of

physical (or support) structures or compounds, including mineral oxide

matrices, mineral oxide matrices whose interior and exterior surfaces are

substantially covered by a thin protective polymer surface coating, metal

matrices, and polymeric matrices such as polystyrenes, with chromatographic

resins such as those made from chemical substances known to be useful for the

preparation of chromatographic separation adsorbents, including polymerized

vinyl monomers that contain chromatographically active substituents. The

constituents of the **composite** media can include structures and chromatographic

resins made separately or formed together, such as in block copolymers.

DEPR:

An important figure of merit that facilitates understanding the present

invention is the formula for flux enhancement factor ##EQU4##

wherein D.sub.s

is the experimentally determined effective intraparticle diffusivity of the

biological molecule to be separated, .tau. is the tortuosity factor of the

porous chromatography support, D.sub.f is the diffusivity in free solution of

the biological molecule, and .epsilon..sub.p is the void volume of the

composite support matrix measured in the absence of a polymeric
gel filling the

pores. D.sub.s is defined in such a way that the driving force for diffusion

in the particle is the gradient in the total protein concentration at that

point in the particle, not just the gradient in "free" or "unbound" protein

concentration. Thus the flux enhancement factor E is determined by both the

characteristics of the chromatography medium e.g. (.tau. and .epsilon..sub.p)

and the characteristics of the biological molecule to be separated (e.g.

D.sub.s and D.sub.f). The variable D.sub.s depends upon the biological

molecule as well as on the $\underline{\text{composite}}$ media. This flux enhancement factor E

represents the ratio of (i) the intraparticle diffusional solute flux to (ii)

the intraparticle flux of solute that would be expected to occur if the pores

of the **composite** media support were devoid of the polymeric network.

DEPR:

The second flux enhancement factor E* takes account of the steric effects of

the gel residing within the pores of the **composite** media. This flux

enhancement factor \mathbf{E}^* is the ratio of (i) the intraparticle diffusional solute

flux to (ii) the intraparticle flux of solute that would occur if the pores of

the **composite** media support were filled with a polymeric network identical to

that present in the **composite** media of the invention save for its being

incapable of interacting electrostatically or chemically with the solute of

interest. The steric effects of the gel decrease the effective

area open for

diffusion in the **composite** media. A decrease in effective area for diffusion

would, in a conventional media, significantly inhibit diffusion in the gel. In

the present invention, however, this steric effect of the gel is overcome by

the favorable partitioning of solute into the gel; that is, the high

intraparticle solute concentration gives rise to an increase in the total

driving force for diffusion in the **composite** media and thus an increase in the

total flux into the particle. It may be noted that E and E* account for the

fact that the biological macromolecule must diffuse by a geometrically tortuous

route in order to penetrate the particle. Thus, in comparing the enhancement

of intraparticle flux with that in free solution, ${\tt E}$ and ${\tt E}^{\star}$ account for the

longer diffusional distance with the tortuosity parameter .tau.. Values for

.tau. generally vary between 2 and 6. A value for tortuosity of 2 has been

adopted for calculations of E and E* presented below, because such a value

typical of many chromatographic media, and because adoption of a tortuosity

value of 2 results in calculated E and E* values that are conservative.

DEPR:

The flux enhancement factors ${\tt E}$ and ${\tt E}^{\star}$ defined above are designed so as to

capture the unexpectedly high mass transfer performance (e.g., intraparticle

solute fluxes) of the **composite** media of the present intention. In particular,

the first flux enhancement factor E is meant to compare the observed rate of

intraparticle solute mass transfer with the rate of mass transfer that would be $\frac{1}{2} \int_{\mathbb{R}^{n}} \left(\frac{1}{2} \int_{\mathbb{R}^{n}$

predicted were the solute to be diffusing into the "empty" (e.g., gel-free)

porous support particle from which the **composite** media of the present invention

is fashioned. One of ordinary skill might reasonably expect the solute to

diffuse into the gel-containing composite particle no more

rapidly than it

would diffuse into the "empty" support particle; this expected rate of mass

transfer would be proportional to the solution-phase solute concentration

driving force C.sub.0 and to an effective intraparticle solute diffusivity for

such a gel-free particle given by the following expression: ##EOU5## Inasmuch

as E is the ratio of a term proportional to the actual intraparticle flux

(i.e., D.sub.s .cndot.q.sub.0) to a comparable term proportional to the flux

that would be predicted for a gel-free porous support particle, then --absent

other considerations (i.e., steric exclusion by the gel) -- the expected value of

 ${\tt E}$ would be of order unity or less. In contrast, the flux enhancement factor ${\tt E}$

achievable through the present invention can be substantially greater than

unity--and significantly greater than the E values provided by prior-art

media--as shown in more detail below.

DEPR:

The degree of flux enhancement achievable through the present invention is

particularly unexpected when the steric exclusion of the polymer network or gel

present within the pores of the **composite** media support is taken into account

in the prediction of the expected intraparticle solute flux. In particular,

the presence of the gel within the support particle's pores reduces the porous

volume (or, alternatively, the effective area for diffusion) that is accessible

to molecules diffusing within it. It is this steric effect of the gel in

reducing this expected intraparticle flux which the second flux enhancement

factor E* is designed to capture. In particular, one of ordinary skill would

expect the solute to diffuse into the **composite** particle no more rapidly that

it would diffuse into a support particle filled with a non-interactive gel; in

this case, the expected rate of mass transfer would again be proportional to

the solution-phase solute concentration driving force C.sub.0 --but the

effective intraparticle diffusivity would be smaller, as given by the following

expression: ##EQU6## where .epsilon..sub.p * is the species-dependent inclusion

porosity. Inasmuch as E* is the ratio of a term proportional to the actual

intraparticle flux (i.e., D.sub.s .cndot.q.sub.0) to a term proportional to the

predicted or expected intraparticle flux taking steric exclusion of solute by

the gel into account, one of ordinary skill might reasonably anticipate that

composite media would provide E* values of order unity or lower.
However, the

composite media of the present invention are characterized by
much larger E*

values that differentiate them from prior-art composite media.

DEPR:

The parameter .tau. is the tortuosity factor characteristic of the skeletal

matrix of the **composite** media support particle. The parameter .tau. is

related to the additional distance that a solute has to diffuse in the tortuous

pores of the support as compared to how far it would have to diffuse in

"straight" pores or in free solution. Because the pore walls of the composite

media of the support particle do not allow diffusion through them, the solute

cannot diffuse directly from some point A to some point B; instead the solute

has to move from point A somewhat away from a straight line to point B to point

C--and only then to point B. In contrast, in free solution, the solute can

diffuse directly from point A to point B. This tortuosity therefore decreases

the effective concentration gradient and thus the speed at which the biological

molecule to be separated diffuses into the particle skeleton, thus reducing the

performance of the media. Values for the tortuosity parameter .tau. can be

determined by first measuring solute mass transfer rates of a very small solute

in a porous support particle and then extracting an effective

intraparticle

diffusivity from these rates, taking the support geometry and the solution-phase solute concentration driving force into proper account. Next,

one measures the void fraction .epsilon..sub.p of the porous support (e.g., by

mercury porosimetry or other standard method as discussed further below). The

tortuosity parameter .tau. is then obtained by dividing the product of the $\,$

solution-phase solute diffusivity D.sub.f (see below) times the support

particle porosity .epsilon..sub.p by the effective intraparticle solute

diffusivity. This tortuosity factor can be measured with a small diffusive

probe, or by comparing the intraparticle diffusivity of a series of variously

sized molecules. See Coffman, J. L., Ph.D. Thesis, University of Wisconsin,

1994. .tau. usually has a value of from about 2 to about 6 for many

chromatographic materials (See Coffman, J. L., Ph.D. Thesis, University of

Wisconsin, 1994). A conservative .tau. value of 2 has been assumed in E and

E* calculations presented here.

DEPR:

.epsilon..sub.p is the fractional void volume of the skeleton of the composite

media, which also represents the effective area open for diffusion of the

biological molecule of interest in the skeleton of the $\underline{\text{composite}}$. It

represents the fraction of the volume of the support particle occupied by pores

before those pores are at least partially filled with the polymer network.

This parameter .epsilon..sub.p can be measured by mercury intrusion by those skilled in the art.

DEPR:

The parameter .epsilon..sub.p * is the species-dependent inclusion porosity or

species-dependent void volume fraction of the $\underline{\mathbf{composite}}$ media with the polymer

network present within the pores. It measures the volume fraction of the

composite particle (i.e., gel plus support particle) that is accessible to the

solute and is related to the partition coefficient of the biological molecule

under nonbinding conditions, that is, conditions under which the solute

interacts with the polymer network or gel within the pores of the support

exclusively via steric interactions. This factor,

.epsilon..sub.p *, also

represents the effective area open for diffusion of the biological molecule of

interest in the supported gel.

DEPR:

For composite media, .epsilon..sub.p * derives from two effects.
One is the

fact that the support or skeleton of the **composite** media takes up space in the

media, leaving only the void volume .epsilon..sub.p accessible to solute.

Secondly, this porous volume contains gel in the **composite** media of the

invention, and the polymer molecules of this gel can be arranged in such a way

as to create a fine three-dimensional mesh or network. In the media of the

present invention, this effective mesh size is very small, on the order of the

size of biological molecules of interest. Since the mesh size is so small,

many biological molecules of interest do not fit well into, and are thus at

least partially excluded from, the effective pores or spaces between the

polymer molecules comprising the mesh, which further and significantly reduces

the solute accessible volume and thus makes .epsilon..sub.p * significantly

smaller than the support void fraction .epsilon..sub.p. This steric exclusion

by the polymeric network can be theoretically described by the so-called Ogston

equation ##EQU7## where a is the Stokes radius of the biological molecule of

interest, a.sub.f is the effective radius of a polymer strand, and .phi. is

the volume fraction of the polymer forming the network. For the present

invention, .phi. is the order of several percent (e.g.

preferably, 0.03 to

0.20); a.sub.f is equal to 6.5 .ANG. for polyacrylamide gels. The Stokes

radius for globular proteins can be obtained from the correlation

DEPR:

The effective intraparticle diffusivity can be measured in several ways,

including a batch uptake method, a shallow bed chromatography method, and by

analyzing breakthrough curves on a long column as discussed further below. The

parameter q.sub.0 is the intraparticle concentration of the biological

macromolecule of interest in the $\underline{\textbf{composite}}$ media at equilibrium with a

solution-phase solute concentration of C.sub.o.

DEPR:

Table I compares values of E determined for some embodiments of the present

invention (first three entries) with values of E calculated for certain prior

art **composite** media systems. Methods for the determination or estimation of

the various parameters that comprise E are discussed in more detail in the

Examples section below.

DEPR:

The unexpectedly superior mass transfer performance of the present invention is

better described by taking into account the expected steric effects of the gel

present within the pores of the $\underline{\text{composite}}$ medium. This is done through the

diffusional flux enhancement factor E* ##EQU8## where the effect of steric

exclusion of the solute by the gel on the expected intraparticle solute flux is

included in the species-dependent inclusion porosity
.epsilon..sub.p * as

described above. E* quantitates the degree of flux enhancement through the

area that is actually open for diffusion through the supported gel, as opposed

to E, where the open area for diffusion is presumed to be the entire open area

of the skeleton or porous support. In accordance with the present invention,

 ${\rm E}^{\star}$ is generally above about 3 and is preferably at least about 50 and most

preferably at least about 300.

DEPR:

Table II compares values of E* determined for some embodiments of the present

invention (first three entries) with values of E* calculated for certain prior

art composite media systems.

DEPR:

The **composite** media of the present invention are superior to prior-art

composite media by virtue of their enhanced intraparticle mass
transfer rates.

That is, the values of ${\tt E}$ and ${\tt E}^{\star}$ determined for the HyperD media of the present

invention are typically an order of magnitude or more higher than those of

prior-art supported-gel composite media (see Tables I and II).

DEPR:

The **composite** media of the present invention are also superior to prior-art

non-composite media (e.g., unsupported gels, porous silica, etc.) not only by

virtue of their high mass transfer efficiency but also by virtue of their

improved rigidity and other mechanical properties which enable their use in

high-speed chromatographic operations. Table III.A shows the values of the

flux enhancement factor E computed for non-composite media, while Table III.B

shows the calculated values of the second flux enhancement factor \mathbf{E}^{\star} for the

same prior art media.

DEPR:

Without wishing to be limited by theory, it is currently believed that the

media of the present invention provide large values for E and E* compared to

prior conventional media because of enhanced mobility of the biological

molecules of interest inside the media. This enhanced mobility results, it is

believed, from the fact that when the biological molecule of interest interacts

with and/or adsorbs or binds to the media of the present invention, the

biological molecule remains appreciably mobile. Moreover, because the binding

capacity q.sub.0 is high, the concentration of bound but mobile protein (or

other biological on non-biological solute) can be high--leading to large and

steep intraparticle concentration gradients that give rise to large

intraparticle diffusional fluxes. In many conventional media, when the

biological molecule of interest adsorbs or binds to the media, the biological

molecule for the most part ceases to move and remains essentially stationary.

This decreases the total flux of biological molecules into conventional

sorbents as compared to the flux of molecules into the $\underline{\text{composite}}$ media

described herein.

DEPR:

Under strong adsorption conditions, it may be that only one molecule out of one

or several thousands of molecules will be unbound or unadsorbed in both

conventional media and in the **composite** media described herein. This means

that under strong binding conditions favorable for separating biological

molecules, perhaps only about one of a thousand solute molecules

appreciably mobile in conventional media, the rest being bound or adsorbed to

the matrix in a relatively immobile or stationary condition. Under similar

binding conditions, however, a majority if not nearly all of the solute

molecules within the media of the present invention are mobile, whether or not

they are interacting with the polymeric network. The consequence of this is

that in the media of the present invention, the driving force for intraparticle

diffusion is much larger, as large as a thousand or more times larger, than is

the driving force for intraparticle diffusion in conventional media. In fact,

the driving force for diffusion in the media of the present

invention can

approach the gradient in the total intraparticle solute concentration. The

driving force for most conventional media, on the other hand, is limited to the

unbound solute concentration, which is significantly smaller.

driving force for diffusion in the media of the present invention is so much

higher, the flux is significantly greater into the present media than into

conventional media. That the (biological) solute molecule of interest can

remain mobile while interacting with and/or adsorbed or bound to the

chromatographic media of the present invention to the extent described herein

was entirely unexpected.

DEPR:

The total protein concentration in the supported-gel media, the gradient of

which is the driving force for mass transfer in the present invention, is a

function of the static capacity of the media for the particular solute of

interest. This static capacity depends on, among other factors, the salt

concentration, the pH, the properties of the gel, and the solute species. When

the static sorption capacity is significantly higher than the free solution

concentration, then the rate of intraparticle mass transfer in the

above-mentioned **composite** particle will be largely independent of the external

solution concentration. One consequence of this is that the flux enhancement

factors E and E* characteristic of the invention get progressively higher as

the external solution concentration decreases. This is due to the fact that

the flux enhancement factors E and E* compare the rate of intraparticle

diffusion within the gel-containing $\underline{\textbf{composite}}$ particle of the present invention

with the rates of diffusional mass transfer within, respectively,

porous support particle devoid of gel or (ii) the porous support particle

containing gel that interacts only sterically with the solute of interest.

Since the driving force decreases with decreasing external solution

concentration in the latter instances, whereas in the present media the driving

force remains relatively independent of the external solution concentration, E

and E* increase with decreasing C.sub.o. This effect makes the composite media

of the present invention valuable for efficiently adsorbing biological

macromolecules from dilute solutions of the biological macromolecule of

interest. Dilute solutions of biological macromolecules dominate the

biotechnology industry, as fermentation, for instance, produces relatively low

concentrations of the biological macromolecule of interest. Solute

concentrations vary widely from application to application, but C.sub.0 values

are generally at least 1 .mu.g/mL, more typically are or order 10 .mu.g/mL or

greater, and preferably are or 100 .mu.g/mL and larger. Similar considerations

apply to the use of the $\underline{\textbf{composite}}$ media in recovery of valuable metals from

dilute solutions and in the capture of environmental pollutants, and other applications.

DEPR:

Without wishing to be limited by theory, it is believed that the high capacity

of the present **composite** media and the high mass transfer rates in that media

are aided by the flexibility of the gel polymer network incorporated into the

rigid porous support. The flexibility of the gel allows for the solute to

penetrate the gel by either the solute pushing aside the polymeric network gel

in order to get by, or by the gel molecules spontaneously moving to form a hole

into which the solute can move. This is particularly important where the

effective diameter of the solute is large in comparison with the characteristic

length between the polymer chains that form the three-dimensional

polymeric gel

network--e.g., where the solute is a biological macromolecule like a protein, a

polysaccharide, a polynucleotide or others. It is further believed that the

three-dimensional nature of the gel and the small mesh size of the gel

contribute to the high capacity of the media and to the ability of large

solutes (e.g., biological macromolecules) to move even while interacting with

the active portions, e.g., ion exchange sites or affinity sites, of the gel.

The fineness of the polymeric network mesh also means that these sites are in

close proximity, such that molecules can move from site to site quickly,

without having to desorb and/or move very far between sites.

DEPR:

Without wishing to be limited by theory, one can speculate that the confinement

of the polymeric gel network of the present invention within the pores of the

rigid porous support matrix may also be important to the operation of the

invention -- in particular, to the features of high binding capacity and high

intraparticle diffusive mass transfer rates. If the polymeric gel network of

the present invention were "free" or unconfined--as opposed to being confined

within the porous volume of the support matrix of the present composite media,

then the as polymerized gel swells or increases in volume several-fold when

exposed to dilute aqueous solutions of the sort normally encountered in

biochromatography; this swelling results from, e.g., in ion-exchange gel media

or in affinity media where the affinity to the biological macromolecule of

interest is to some extent ionic (such as heparin affinity or lysine affinity

for example), the repulsion of fixed charges of like sign on the polymeric

network. This swelling effectively "dilutes" the binding sites (thus reducing

binding capacity), and, under certain circumstances, may make it necessary for

a solute to disassociate from one binding site before diffusing to and

interacting with another. In contrast, with the confined gel of the present

invention, the polymeric network cannot swell, despite the strong interaction

of the fixed ionic charges. As a consequence, binding capacity remains high.

Moreover, the regions of ionic interaction overlap, and a solute of opposite

charge (such as a biological macromolecule) can move freely within the entire

polymer network while interacting electrostatically with more than one ionic

group or affinity site of the three dimensional polymeric network. That is, a

sorbed solute molecule may not have to dissociate from one binding "site"

before diffusing to and interacting with another, since the binding "sites" are

not necessarily discrete in the polymeric network contained within the

composite media of the present invention. This has clearly
unexpected

advantages in terms of enhanced intraparticle mass transfer rates.

DEPR:

In a preferred embodiment, the present invention provides a passivated

composite sorbent particle comprising a porous solid matrix
having interior and

exterior surfaces and innate (i.e., inherently present) groups that render the

matrix susceptible to undesirable non-specific interaction with biological

molecules, and a polymer network derived from a passivation mixture comprising

effective amounts of a main monomer, a passivating monomer different from the

main monomer, and a crosslinking agent, the mixture having been allowed to come

into intimate contact with the surfaces of the matrix for a sufficient period

of time such that on polymerization of the mixture the innate groups of the

matrix become deactivated, resulting in the minimization or substantial

elimination of the above-mentioned undesirable non-specific interactions.

DEPR:

The passivated **composite** media of the present invention are further

characterized by reversible high sorptive capacity and high intraparticle

diffusive mass transfer rates for biological molecules including proteins.

Furthermore, the passivated **composite** media of the present invention enjoy

exceptional chemical stability on exposure to strongly acidic or alkaline media

and/or strong oxidizing solutions such as those that are frequently utilized

during cleaning of industrial manufacturing equipment.

DEPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of

rendering the porous surfaces of the coated and protected matrices hydrophobic

and thus prone to cause excessive non-specific binding of proteins by

adsorption. (This is precisely the same problem noted above in connection with

entirely polymeric porous support matrices.) However, this problem can be

successfully addressed by the methods of the present invention in the same way

as the non-specific binding of strictly polymeric support matrices can be

reduced --i.e., by passivation in a process of oriented polymerization. More

particularly, these <u>composite</u> chromatographic media (i.e., supports comprised

of mineral oxide substrates that have been stabilized by the application of

thin protective polymer coatings) can be passivated against excessive

non-specific binding by incorporating passivating
("neutralizing") monomers

capable of associating with and consequently deactivating innate non-polar

hydrophobic groups exposed on the matrix surface. The

passivating monomers

useful in this embodiment of the present invention adsorb upon (and

consequently cover) the hydrophobic groups on the surface by virtue of their

containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups,

aromatic groups, or like hydrophobic domains that interact with and become

appreciably bound to their hydrophobic counterparts on the matrix surface as a

consequence of the hydrophobic-hydrophobic interaction existing between them.

DEPR:

The size exclusion limit of the **composite** media varies somewhat but generally

falls in the range of about 500 to about 2,000,000 Daltons, preferably, 50,000

to about 500,000. The sorptive capacity can also be manipulated, depending on

the amount of main monomer incorporated in the polymer network, and ranges

between about 1 milligram to about 300 milligrams of solute or biological

molecule per unit volume (mL) of media--preferably at least about 50 mg/mL, and

most preferably about 100 mg/mL.

DEPR:

Eluent solutions suitable for use in the present invention are well known to

those of ordinary skill in the art. For example, a change in ionic strength,

pH or solvent composition may be effective in "stepwise" elution processes.

Alternately, eluent solutions may comprise a salt gradient, a pH gradient or

any particular solvent or solvent mixture that is specifically useful in

displacing the preselected biological molecule. Such methods are generally

known to those engaged in the practice of protein chromatography. Still

another object of the present invention relates to a chromatographic method for

the separation of biological molecules comprising passing a sample containing a

mixture of biological molecules through a column packed with the composite

media disclosed herein.

DEPR:

By virtue of their superior mass transfer characteristics and high binding

capacity, it is anticipated that the **composite** particles of the present

invention will also find use outside the field of biochromatography--both as

adsorbents (in chromatographic and other types of sorption processes, e.g., for

the recovery of environmental pollutants, valuable metals, etc.) and as

solid-phase supports for the conduct of chemical reactions, the immobilization

of reactants and catalysts, and the capture of reaction products.

DEPR:

In another embodiment, the polymerization step can take place in the presence

of a pore inducer. The pore inducers of the present invention allow

polymerization of the gel to take place while maximizing the accessibility of

the interior volume of the **composite** media. Suitable pore inducers, also

referred to as porogens, used in the present invention include, but are not

limited to, polyethylene glycols, polyoxyethylenes, polysaccharides such as

dextran, and polar solvents. Polar solvents include those commonly used in

chemical synthesis or polymer chemistry and known to those skilled in the art.

Suitable polar solvents include alcohols, ketones, tetrahydrofuran,

dimethylformamide, and dimethysulfoxide. Preferred polar solvents are ethanol,

methanol, dioxane, and dimethysulfoxide.

DEPR:

In all cases, i.e., whether the porous matrix is comprised of a mineral oxide,

a polymer-coated and thus stabilized mineral oxide, or a polymer, the

polymerization process of the present invention creates a three-dimensional

lattice or crosslinked polymer network that extends away from the pore-wall

surfaces of the porous solid matrix. Again, not wishing to be

limited by

theory, it is believed that this polymer network is comprised of a thin

passivating region or layer that ideally interacts with the surface of any

non-specific adsorption sites of the solid support (e.g., silanols in the case

of silica) covalently linked with a three-dimensional structural polymer

lattice that can (but need not necessarily) substantially fill the porous

volume. In a preferred embodiment, the three-dimensional shape of the polymer

lattice is believed to be substantially identical to the shape of the pore

which it fills (see FIG. 5), with any passivating layer oriented adjacent to

and continuous (i.e., covalently linked) to the three-dimensional polymer

lattice that extends away from the matrix surface. This configuration prevents

"neutralizing" or "deactivating" pieces of the polymer network from eluting

from the **composite** media during regular use--for example, when it is exposed to

vigorous washing or cleaning conditions, such as high acidic pH, high alkaline

pH, high ionic strength, and strong oxidizing conditions. This crosslinked

polymer network creates a novel chromatographic sorbent which can then be used,

for example, in a process for separating and purifying various biomolecules,

including macromolecules.

DEPR:

Indeed, it has been surprisingly discovered that the ${\color{red} \underline{\textbf{composite}}}$ media of the

present invention manifest chromatographic characteristics that are

unparalleled under several criteria, particularly in terms of dynamic sorptive

capacity as a function of flow rate and high intraparticle mass transfer rates.

In particular, whereas the great majority of porous materials suffer a marked

decrease in useful sorptive capacity as flow rates increase (e.g., at flow

rates of about 50 cm/hr or greater), the passivated porous supports of the

present invention show little decrease in useful sorptive capacity from a

static condition up to flow rates approaching several hundred centimeters per

hour. Compare, for example, the behavior of prior art "gel"-type materials

with the supports of the present invention, as illustrated in the graphs of

FIG. 3A, 3B, and 4 (described further in Example 16).

DEPR:

Moreover, the absolute capacities of the $\underline{\text{composite}}$ media of the present

invention are considerably greater than those attained with other types of

chromatographic media (e.g., Spherodex.TM.) Thus, as shown in FIG. 4, a plot of

the absolute capacity vs. flow rate of various chromatographic media

unambiguously shows that the **composite** media of the present invention combines

a very high absolute sorption capacity (expressed as mg/mL) with a relative

insensitivity to solution flow rates.

DEPR:

It is believed, without wishing to be limited by theory, that a flexible

lattice structure comprised primarily of polymeric chains of repeating main

monomer units is formed within the pores of the porous solid matrix. Very

significantly, it is believed that the areas of the composite
media available

for desirable reversible interaction with biological molecules are not confined

to the regions immediately adjacent to the surface of the pore as is the case

when thin, substantially two-dimensional coatings are applied to porous

surfaces in the manner of Steuck (U.S. Pat. No. 4,618,533) and Varady et al.

(U.S. Pat. No. 5,030,352) as discussed in the Background of the Invention

section above. Rather, it is believed that the gel-type polymeric network of

the present invention extends outwardly into the pore volume itself in the

manner of a three-dimensional preferably but not necessarily pore-filling

lattice, as opposed to a two-dimensional coating limited strictly to the pore $\ \ \,$

wall surface area. A schematic diagram of such a structure, as it is thought

to exist, is illustrated in FIG. 5, where a biological molecule of interest

(depicted as a spherical object) is also shown interacting with the lattice.

Furthermore, the presence of porogens (pore-inducers) in the passivation

mixture is believed to promote creation of this three-dimensional polymer network.

DEPR:

It is further thought that such an extended polymer network contributes not

only to the unusually high absolute sorptive capacity of the composite media of

the invention as measured under static (i.e., no flow) conditions, but also

permits rapid intraparticle mass transfer by diffusion and thereby allows the

present invention to maintain high sorptive capacities largely independent of

solution flow rates. It is thought that perhaps the flexible nature of the

three-dimensional polymer network allows biological molecules to rapidly

penetrate the polymer lattice and thereby efficiently interact with sorptive

groups in the polymer network of the passivated porous support while

maintaining their mobility even at high solution flow rates. The rapid and

efficient mass transfer of biomolecules into and through this network avoids

the decrease in useful or dynamic sorption capacity and resolution that are

typical of conventional chromatographic media. With these conventional media,

diffusion in the pores of the particle and/or materials coated thereupon or

within them can be slow, leading to poor mass transfer rates and poor

efficiency of the chromatographic process.

DEPR:

Thus, a method of performing chromatographic separations characterized by high

sustained sorptive capacity relatively independent of flow rate and rapid,

efficient intraparticle mass transfer is achieved with composite
media of the

present invention, which media include a flexible three-dimensional network or

lattice of crosslinked polymer chains extending within and throughout the pores of the support matrix.

DEPR:

The separation and purification process usually involves at least two steps.

The first step is to charge a packed or fluidized bed column containing the

preferably passivated composite adsorbent with a solution containing a mixture

of biomolecules, at least one of which it is desired to separate and recover in

at least partially purified form. The second step is to pass an eluent

solution through the column to effect the release of the biomolecules from the

column, thereby causing their separation.

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The $\,$

non-specific adsorption for silica with large surface are (X 075, 100 m.sup. 2

/g) is higher (55 mg/mL of $\underline{\text{resin}}$) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/mL of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to

passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a

(3)

non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an anionic $\underline{\text{resin prepared from silica}}$ having an unprotected surface area.

DEPR:

Various polyacrylamide/silica-composites prepared as described hereinabove (and

according to U.S. Pat. No. 5,268,097) are used as supports in accordance with

the present invention in the Examples which follows. These materials are

referred to hereinafter as S-HyperD F, S-HyperD M, Q-HyperD F, and Q-HyperD M.

The S-HyperD media is a series of cation exchange chromatography media of

various particle sizes. The Q-HyperD series is a series of anion exchange

to HyperD media particle sizes, with F indicating nominal media particle

diameters of 35 micrometers and M indicating nominal media particle diameters of 60 micrometers.

DEPR:

Two different polyacrylamide/silica <u>composites</u> were prepared as described above

and are referred to hereinafter as Q-HyperD F and Q-HyperD M. The water $\,$

contents of the Q-HyperD F and M media samples were determined. The particle

density of hydrated Q-HyperD media was measured to be 1.424 g/cm. The particle

sizes and particle size distributions were measured optically.

DEPR:

A polyacrylamide/silica <u>composite</u> was prepared as described above and is

referred to hereinafter as Q-HyperD ${\tt M}.$ The water content of the Q-HyperD ${\tt M}$

media samples was determined. The particle density of hydrated Q-HyperD M

media was calculated to be 1.424 g/cm.sup.3. The particle size and particle

size distribution were measured optically.

DEPR:

A polyacrylamide/silica <u>composite</u> was prepared as described above and is

referred to hereinafter as Q-HyperD M. The water content of the Q-HyperD M $\,$

media samples was determined. The particle density of hydrated Q-HyperD M

media was calculated to be 1.424 g/cm.sup.3. The particle size and particle

size distribution were measured optically.

DEPR:

Polyacrylamide/silica <u>composites</u> were prepared as described above and are

referred to hereinafter as Q-HyperD F and as Q-HyperD M.

DEPR:

Polyacrylamide/silica $\underline{\textbf{composites}}$ were prepared as described above and are

referred to hereinafter as Q-HyperD F and as Q-HyperD M.

DEPR:

Polyacrylamide/silica <u>composites</u> were prepared as described above and are

referred to hereinafter as Q-HyperD F and as Q-HyperD M.

DEPR:

Substitution of these and other parameters in the above expression yields bed

void volumes .epsilon..sub.b of 0.5, 0.48, 0.49, and 0.5 for four columns

packed with the HyperD composite media of the present invention.

DEPR:

A polyacrylamide/silica $\underline{\textbf{composite}}$ was prepared as described above and is

referred to hereinafter as Q-HyperD F.

DEPR:

The species-dependent void volume of the media in the present invention can be adequately predicted by applying the Ogston equation to describe

exclusion by

the polymer network of the **composite** media--modifying the Ogston equation to

take into account the volume taken up by the skeleton or porous support

particle that forms the base matrix for the **composite** media of this invention.

The Ogston equation so modified is shown below: ##EQU16## where a is the Stokes

radius of the biological molecule of interest, a.sub.f is the effective radius

of a strand of polymer forming the gel network, and .phi. is the volume

fraction of the polymer forming the network. For the HyperD embodiment of

present invention based on a silica-supported polyacrylamide gel, the polymer

volume fraction .phi. is equal to 0.105, and the effective radius of a strand

of polyacrylamide is 6.5 .ANG.. The Stokes radius for globular proteins can be

obtained from the correlation

DEPL:

The composite media

DEPL:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPL:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of

Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

DEPL:

Determination of adsorption capacity (BSA on polyacrylamide/silica <u>composites</u>)

DEPL:

Determination of adsorption capacity (ovalbumin on polyacrylamide/silica composite)

DEPL:

Determination of adsorption capacity (.alpha.-lactalbumin on polyacrylamide/silica composite)

DEPL:

From the agreement between .epsilon..sub.p \star values for Dextran T-40 and BSA,

it can be seen that .epsilon..sub.p * is independent of salt concentration

between salt concentrations up to at least 1000 millimolar salt. It can also

be seen from .epsilon..sub.p * values for blue dextran (a very large solute,

having a molecular weight of approximately 2,000,000) and BSA that molecules as

large or larger than BSA have .epsilon..sub.p * values less than about 0.01.

The fact that these .epsilon..sub.p * values are generally much smaller than

unity illustrates that, under nonbinding/noninteractive conditions, the degree

of steric exclusion of solute by the supported polymeric gel network of the

present invention is indeed appreciable. Given this steric effect, it is thus

particularly unexpected that the rates of intraparticle diffusive mass transfer

can be as large as observed--as exemplified by the large values of the flux

enhancement factor E* calculated for **composite** media of the present invention.

CLPR:

2. The method of claim 1, wherein said **composite** media provides a larger

dynamic capacity for said macromolecule at initial feed concentrations of less

than about 2 milligrams per milliliter than the dynamic capacity provided by

the same media for the same macromolecule at initial feed concentrations of

greater than about 2 milligrams per milliliter.

CLPR:

6. The method of claim 1, which further comprises selecting the composite

media to be a chromatographic media so that said biological macromolecules can be separated by chromatography.

CLPV:

selecting a **composite** media comprising a porous support comprising voids

containing a polymeric network, wherein the **composite** media has a size

exclusion limit of about 500 Daltons to about 2,000,000 Daltons and provides a

value of a flux enhancement factor E greater than about 3, as determined by the

equation ##EQU21## in which D.sub.s is the experimentally measured effective

intraparticle diffusivity of a biological molecule of interest,

CLPV:

.epsilon..sub.p is the fractional void volume of the porous support of the composite media,

CLPV:

.tau. is the tortuosity of the porous support of the $\underline{\text{composite}}$ media, and

CLPW:

passing, at a flow rate of at least about 50 cm/hr, a sample containing a

mixture of biological macromolecules including a biological macromolecule of

interest, wherein initial C.sub.0 is less than about 2 milligrams per

milliliter, through a column packed with the **composite** media which provides a

larger dynamic capacity for said biological macromolecule of interest at a low

concentration than the dynamic capacity provided by the same media for the same

macromolecule at a higher concentration; and

CCXR:

DOCUMENT-IDENTIFIER: US 5738783 A

TITLE: Liquid chromatograph having a micro- and semi-micro column

DEPR:

In the present invention, porous media commonly used in liquid chromatography

such as silica gel, alumina, porous glass beads, zeolite, hydroxyapatite and

graphite may be used as the packing material of the column 40. Alternatively,

it is possible to use **composite** powders formed of a **resin core covered by**

inorganic powders such as silica gel, titanium dioxide,
hydroxyapatite, and the

like. On may use materials such as polyamides, acrylic resins, polyvinyl

alcohols, and the like, for the resin core.

CCOR:

DOCUMENT-IDENTIFIER: US 5672276 A

TITLE: Passivated porous polymer supports and methods for the

preparation and

use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of rendering the porous surfaces of the coated and protected matrices hydrophobic and thus prone to cause excessive non-specific binding of proteins by adsorption. (This is precisely the same problem noted above in connection with entirely polymeric porous support matrices.) However, this problem can be successfully addressed by the methods of the present invention in the same way as the non-specific binding of strictly polymeric support matrices can be reduced--i.e., by passivation in a process of oriented polymerization. More particularly, these composite chromatographic supports (i.e., supports comprised of mineral oxide substrates that have been stabilized by the application of thin protective polymer coatings) can be passivated against excessive non-specific binding by incorporating passivating ("neutralizing") monomers capable of associating with and consequently deactivating innate non-polar hydrophobic groups exposed on the matrix surface. The passivating monomers useful in this embodiment of the present invention adsorb upon (and consequently cover) the hydrophobic groups on the surface by virtue of their containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups, aromatic groups, or like hydrophobic domains that interact with and become appreciably bound to their hydrophobic counterparts on the matrix surface as a consequence of the hydrophobic-hydrophobic interaction existing between them. Typically, the present invention utilizes base matrices having the following characteristics: an initial average particle size ranging from about 5 to about 1000 microns; an initial porous volume ranging from about 0.2 to about 2 cm.sup.3 /gram; an initial surface area ranging from about 1 to about 800 m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an-initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface ares (X 075, 100m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of-non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to

passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPL:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPL:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCXR:

DOCUMENT-IDENTIFIER: US 5599453 A

TITLE: Passivated porous supports and methods for the preparation

and use of

same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of rendering the porous surfaces of the coated and protected matrices hydrophobic and thus prone to cause excessive non-specific binding of proteins by adsorption. (This is precisely the same problem noted above in connection with entirely polymeric porous support matrices.) However, this problem can be successfully addressed by the methods of the present invention in the same way as the non-specific binding of strictly polymeric support matrices can be reduced--i.e., by passivation in a process of oriented polymerization. More particularly, these composite chromatographic supports (i.e., supports comprised of mineral oxide substrates that have been stabilized by the application of thin protective polymer coatings) can be passivated against excessive non-specific binding by incorporating passivating ("neutralizing") monomers capable of associating with and consequently deactivating innate non-polar hydrophobic groups exposed on the matrix surface. The passivating monomers useful in this embodiment of the present invention adsorb upon (and consequently cover) the hydrophobic groups on the surface by virtue of their containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups, aromatic groups, or like hydrophobic domains that interact with appreciably bound to their hydrophobic counterparts on the matrix surface as a consequence of the hydrophobic-hydrophobic interaction existing between them. Typically, the present invention utilizes base matrices having the following characteristics: an initial average particle size ranging from about 5 to about 1000 microns; an initial porous volume ranging from about 0.2 to cm.sup.3 /gram; an initial surface area ranging from about 1 to m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-6, about 80-100, and about 100-300microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface ares (X 075, 100 m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to

passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example
2. Additionally, its sensitivity in strong alkaline media is much improved as measured by its weight loss after one night of contact with 0.5M sodium hydroxide. The passivated resin of this example lost only about half as much weight as an anionic resin prepared from silica having an unprotected surface

DEPL:

area.

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPL:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCXR:

DOCUMENT-IDENTIFIER: US 5593576 A

TITLE: Passivated porous polymer supports and methods for the

preparation and

use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of

rendering the porous surfaces of the coated and protected matrices hydrophobic

and thus prone to cause excessive non-specific binding of proteins by

adsorption. (This is precisely the same problem noted above in connection with

entirely polymeric porous support matrices.) However, this problem can be

successfully addressed by the methods of the present invention in the same way

as the non-specific binding of strictly polymeric support matrices can be

reduced--i.e., by passivation in a process of oriented
polymerization. More

particularly, these **composite** chromatographic supports (i.e., supports

comprised of mineral oxide substrates that have been stabilized by the

application of thin protective polymer coatings) can be passivated against

excessive non-specific binding by incorporating passivating ("neutralizing")

monomers capable of associating with and consequently deactivating innate

nonpolar hydrophobic groups exposed on the matrix surface. The passivating

monomers useful in this embodiment of the present invention adsorb upon (and

consequently cover) the hydrophobic groups on the surface by virtue of their

containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups,

aromatic groups, or like hydrophobic domains that interact with and become

appreciably bound to their hydrophobic counterparts on the matrix surface as a

consequence of the hydrophobic-hydrophobic interaction existing between them.

Typically, the present invention utilizes base matrices having the following

characteristics: an initial average particle size ranging from about 5 to about

1000 microns; an initial porous volume ranging from about 0.2 to about 2

cm.sup.3 /gram; an initial surface area ranging from about 1 to about 800

m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface areas (X 075, 100 m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPC:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPC:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCOR:



DOCUMENT-IDENTIFIER: US 5545317 A

TITLE: Liquid column packing materials and method for making the same

BSPR:

Liquid column (LC) packing materials are usually porous materials which possess

adsorptive or catalytic sites on the pore walls. They may be used as packings

in columns or as loose material in vessels. LC packing materials typically are

porous particles. However, they may instead be fibers or membranes. Porous

membranes also provide filtration. When the pore size of the adsorptive or

catalytic membrane excludes large proteins, then ultrafiltration is combined

with adsorption or catalysis. Membranes may have small pores throughout their

mass which exclude protein. Alternatively, the membrane may be a composite of

sintered or adhered porous particles, in which case the pores between particles

are large whereas the pores within the sintered or adhered particles are small.

For example, Kontes Glass Co. markets a thick porous membrane of polyvinyl

chloride upon whose large pore walls are attached small porous silica

particles. The pores of the silica particles are much smaller than the pores

upon whose walls the silica particles are attached.

BSPR:

A second approach to imparting a crosslinked protein coating onto packing

materials employs simultaneous contact of glutaraldehyde with a concentrated

solution of protein in an unbonded silica slurry in water. Such coated

supports have high immobilized protein context and are useful for chromatography of dissolved protein. The object of this approach is to

maximize the amount of immobilized protein short of creating an impermeable

composite approach, the
through which liquid could not readily flow. In this

weak adsorption properties of the immobilized protein in the

packing material See, e.g., M. Tsuboi et al, "Chromatography are useful. Carrier", Japanese Patent Application No. 198,334/85, Sept. 7, 1985. A similar method uses a two-stage glutaraldehyde crosslinking procedure in which the crosslinking was interrupted after a period of time by washing away serum albumin that had not yet deposited on the silica. Subsequently, more glutaraldehyde was added to ensure that the remaining albumin was tightly crosslinked and permanently attached to the silica. The two stage process ensured that large clumps of support particles were not glued together. Such clumps disrupt flow through the column and degrade efficiency. See, e.g., R. A. Thompson et al, "Sorbents Obtained by Entrapment of Crosslinked Bovine Serum Albumin in Silica", Journal Chromatography, Vol. 465 (1989) pp. 263-270.

BSPR:

Reverse phase, cation exchange, and anion exchange organic $\underline{\text{resin}}$ or

<u>silica</u>-based supports are sufficiently protein-adsorptive to be used, as is

untreated silica. The preferred porous protein-adsorptive support is a porous

silica support such as porous silica having a pore diameter of 30 to 300.ANG.,

and a particle size of 1 to 500 micrometers; although, any protein-adsorptive

support may be used. When a porous silica support is used it may be one

already having an alkylsilane bonded to the surfaces thereof or it may be a

dual zone or mixed phase material such as that shown in my U.S. Pat. No.

4,773,994, 4,778,600, 4,782,040, 4,950,634 and 4,950,635. In all instances,

the coating of crosslinked protein covers the external surfaces of the porous

silica support overcoating the alkyl or ketal-blocked-diol or fluoroalkyl or

other external phase of the dual zone or mixed phase material.

CCOR:

DOCUMENT-IDENTIFIER: US 5512169 A TITLE: Liquid column packing materials

BSPR:

Liquid column (LC) packing materials are usually porous materials which possess

adsorptive or catalytic sites on the pore walls. They may be used as packings

in columns or as loose material in vessels. LC packing materials typically are

porous particles. However, they may instead be fibers or membranes. Porous

membranes also provide filtration. When the pore size of the adsorptive or

catalytic membrane excludes large proteins, then ultrafiltration is combined

with adsorption or catalysis. Membranes may have small pores throughout their

mass which exclude protein. Alternatively, the membrane may be a composite of

sintered or adhered porous particles, in which case the pores between particles

are large whereas the pores within the sintered or adhered particles are small.

For example, Kontes Glass Co. markets a thick porous membrane of polyvinyl

chloride upon whose large pore walls are attached small porous silica

particles. The pores of the silica particles are much smaller than the pores

upon whose walls the silica particles are attached.

BSPR:

A second approach to imparting a crosslinked protein coating onto packing

materials employs simultaneous contact of glutaraldehyde with a concentrated

solution of protein in an unbonded silica slurry in water. Such coated

supports have high immobilized protein context and are useful for chromatography of dissolved protein. The object of this approach is to

maximize the amount of immobilized protein short of creating an impermeable

composite through which liquid could not readily flow. In this
approach, the

weak adsorption properties of the immobilized protein in the packing material

are useful. See, e.g., M. Tsuboi et al, "Chromatography Carrier", Japanese

Patent Application No. 198,334/85, Sep. 7, 1985. A similar method uses a

two-stage glutaraldehyde crosslinking procedure in which the crosslinking was

interrupted after a period of time by washing away serum albumin that had not

yet deposited on the silica. Subsequently, more glutaraldehyde was added to

ensure that the remaining albumin was tightly crosslinked and permanently

attached to the silica. The two stage process ensured that large clumps of

support particles were not glued together. Such clumps disrupt flow through

the column and degrade efficiency. See, e.g., R. A. Thompson et al, ". . .

Sorbents Obtained by Entrapment of Crosslinked Bovine Serum Albumin in Silica",

Journal Chromatography, Vol. 465 (1989) pp. 263-270.

BSPR:

Reverse phase, cation exchange, and anion exchange organic resin
or

silica-based supports are sufficiently protein-absorptive to be used, as is

untreated silica. The preferred porous protein-adsorptive support is a porous

silica support such as porous silica having a pore diameter of 30 to 300 .ANG.,

and a particle size of 1 to 500 micrometers; although, any protein-adsorptive

support may be used. When a porous silica support is used it may be one

already having an alkylsilane bonded to the surfaces thereof or it may be a

dual zone or mixed phase material such as that shown in my U.S. Pat. Nos.

4,773,994, 4,778,600, 4,782,040, 4,950,634 and 4,950,635. In all instances,

the coating of crosslinked protein covers the external surfaces of the porous

silica support overcoating the alkyl or ketal-blocked-diol or fluoroalkyl or

other external phase of the dual zone or mixed phase material.

CCOR:

DOCUMENT-IDENTIFIER: US 5470463 A

TITLE: Passivated porous supports and methods for the preparation and use of

same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of

rendering the porous surfaces of the coated and protected matrices hydrophobic

and thus prone to cause excessive non-specific binding of proteins by

adsorption. (This is precisely the same problem noted above in connection with

entirely polymeric porous support matrices.) However, this problem can be

as the non-specific binding of strictly polymeric support matrices can be

reduced--i.e., by passivation in a process of oriented
polymerization. More

particularly, these **composite** chromatographic supports (i.e., supports

comprised of mineral oxide substrates that have been stabilized by the

application of thin protective polymer coatings) can be passivated against

excessive non-specific binding by incorporating passivating ("neutralizing")

monomers capable of associating with and consequently deactivating innate

nonpolar hydrophobic groups exposed on the matrix surface. The passivating

monomers useful in this embodiment of the present invention adsorb upon (and

consequently cover) the hydrophobic groups on the surface by virtue of their

containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups,

aromatic groups, or like hydrophobic domains that interact with and become

appreciably bound to their hydrophobic counterparts on the matrix surface as a

consequence of the hydrophobic-hydrophobic interaction existing between them.

Typically, the present invention utilizes base matrices having the following

characteristics: an initial average particle size ranging from about 5 to about

1000 microns; an initial porous volume ranging from about 0.2 to about 2

cm.sup.3 /gram; an initial surface area ranging from about 1 to about 800

m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of nonspecific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface areas (X 075, 100 m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to passivate silica X 075 (110 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an anionic **resin prepared from silica** having an unprotected surface area.

DEPC:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPC:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCOR:

DOCUMENT-IDENTIFIER: US 5445732 A

TITLE: Passivated porous polymer supports and methods for the

preparation and

use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

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BSPR:

While it has been discovered that this process of depositing protective polymer

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about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface ares (X 075, 100m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

between the surface area and the original level of non-specific absorptions.

The amount of MAPTAC to decrease the level of non-specific adsorption down to

zero is also proportional to the surface area available: 1.5% of MAPTAC is

necessary with silica X 015 (25 m.sup.2 /g) whereas at least 6% is necessary to passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPL:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPL:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Artion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCOR:



DOCUMENT-IDENTIFIER: US RE34910 E

TITLE: Carbon-clad zirconium oxide particles

BSPR:

Packing materials for high pressure liquid chromatography (HPLC) have also been

based on carbon. For example, carbon-based supports useful for HPLC

applications have included the following: graphitized carbon black (GCB),

pyrocarbon reinforced GCB, and more recently, a porous graphitic carbon (PGC).

PGC is prepared by filling the pores of a silica gel with a polymer comprising

carbon, thermolyzing the polymer to produce a silica/carbon composite,

dissolving out the silica to produce a porous carbon, and subjecting the porous carbon to graphitizing conditions.

BSPR:

For example, U.K. Patent Application No. 2,035,282 discloses a method for

producing a porous carbon material suitable for chromatography or use as a

catalyst support, which involves depositing carbon in the pores of a porous

inorganic template material such as silica gel, porous glass, alumina or other

porous refractory oxides having a surface area of at least 1 m.sup.2 / g, and

thereafter removing the template material. O. Chiantore et al., Analytical

Chemistry, 60, 638-642 (1988), disclose carbon sorbents which were prepared by

pyrolysis of either phenol formaldehyde resin or saccharose on spheroidal

<u>silica</u> gels coated with these materials. The pyrolysis is performed at

600.degree. C. for one hour in an inert atmosphere, and the silica is

subsequently removed by boiling the material in an excess of a 10% NaOH

solution for 30 minutes. Chiantore et al. conclude that, at the temperatures

employed in their work, the carbonaceous polymer network that was formed still

maintained some of the chemical features of the starting material

(page 641, column 2). To obtain carbons where polar functional groups have been completely eliminated, the authors conclude that high temperatures (greater than 800.degree. C.) treatments under inert atmosphere are necessary.

BSPR:

The present invention provides a composite support material which is useful as a stationary phase in liquid chromatography, particularly in high-performance liquid chromatography. The composite support material comprises carbon-clad particles of zirconium oxide (also referred to herein as ZrO.sub.2, or as "zirconia"). In order to facilitate packing of liquid chromatography columns, it is preferred that each individual unit of the present support material be a substantially spherical particle; thus, the preferred spherical particles will be referred to herein as "spherules." However, the present invention is also intended to provide support materials useful in low performance chromatography, fluidized beds, and general batch absorbers. There is no requirement that the present particles be substantially spherical in these applications, where

DEPR:

The present invention provides both a <u>composite</u> material useful as a chromatographic support, and a method for forming a chromatographic support material.

irregularly shaped particles are typically utilized.

CCOR:

DOCUMENT-IDENTIFIER: US 5393430 A

TITLE: Passivated and stabilized porous mineral oxide supports

and methods for

the preparation and use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of rendering the porous surfaces of the coated and protected matrices hydrophobic and thus prone to cause excessive non-specific binding of proteins by adsorption. (This is precisely the same problem noted above in connection with entirely polymeric porous support matrices.) However, this problem can be successfully addressed by the methods of the present invention in the same way as the non-specific binding of strictly polymeric support matrices can be reduced--i.e., by passivation in a process of oriented polymerization. More particularly, these composite chromatographic supports (i.e., supports comprised of mineral oxide substrates that have been stabilized bythe application of thin protective polymer coatings) can be passivated against excessive non-specific binding by incorporating passivating ("neutralizing") monomers capable of associating with and consequently deactivating innate non-polar hydrophobic groups exposed on the matrix surface. passivating monomers useful in this embodiment of the present invention adsorb upon (and consequently cover) the hydrophobic groups on the surface by virtue of their containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups, aromatic groups, or like hydrophobic domains that interact with and become appreciably bound to their hydrophobic counterparts on the matrix surface as a consequence of the hydrophobic-hydrophobic interaction existing between them. Typically, the present invention utilizes. base matrices having the following characteristics: an initial average particle size ranging from about 5 to about 1000 microns; an initial porous volume ranging from about 0.2 to cm.sup.3 /gram; an initial surface area ranging from about 1 to m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface ares (X 075, 100 m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

015 (25 m.sup.2 /g; 15 mg/ml of resin). A certain proportionality exists

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zero is also proportional to the surface area available: 1.5% of MAPTAC is

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passivate silica X 075 (100 m.sup.2 /g).

DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPL:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPL:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCXR:

DOCUMENT-IDENTIFIER: US 5346619 A

TITLE: Carbon-clad zirconium oxide particles

BSPR:

Packing materials for high pressure liquid chromatography (HPLC) have also been

based on carbon. For example, carbon-based supports useful for HPLC

applications have included the following: graphitized carbon black (GCB),

pyrocarbon reinforced GCB, and more recently, a porous graphitic carbon (PGC).

PGC is prepared by filling the pores of a silica gel with a polymer comprising

carbon, thermolyzing the polymer to produce a silica/carbon composite,

dissolving out the silica to produce a porous carbon, and subjecting the porous carbon to graphitizing conditions.

BSPR:

For example, U.K. Patent Application No. 2,035,282 discloses a method for

producing a porous carbon material suitable for chromatography or use as a

catalyst support, which involves depositing carbon in the pores of a porous

inorganic template material such as silica gel, porous glass, alumina or other

porous refractory oxides having a surface area of at least 1 ${\rm m.sup.2}$ /g, and

thereafter removing the template material. O. Chiantore et al., Analytical

Chemistry, 60, 638-642 (1988), disclose carbon sorbents which were prepared by

pyrolysis of either phenol formaldehyde resin or saccharose on spheroidal

silica gels coated with these materials. The pyrolysis is performed at

600.degree. C. for one hour in an inert atmosphere, and the silica is

subsequently removed by boiling the material in an excess of a 10% NaOH

solution for 30 minutes. Chiantore et al. conclude that, at the temperatures

employed in their work, the carbonaceous polymer network that was formed still

maintained some of the chemical features of the starting material

(page 641, column 2). To obtain carbons where polar functional groups have been completely eliminated, the authors conclude that high temperatures (greater than 800.degree. C.) treatments under inert atmosphere are necessary.

BSPR:

The present invention provides a composite support material which a stationary phase in liquid chromatography, particularly in high-performance liquid chromatography. The composite support material comprises carbon-clad particles of zirconium oxide (also referred to herein as ZrO.sub.2, or as "zirconia"). In order to facilitate packing of liquid chromatography columns, it is preferred that each individual unit of the present support material be a substantially spherical particle; thus, the preferred spherical particles will be referred to herein as "spherules". However, the present invention is also intended to provide support materials useful in low performance chromatography, fluidized beds, and general batch absorbers. There is no requirement that the present particles be substantially spherical in these applications, where

DEPR:

The present invention provides both a <u>composite</u> material useful as a chromatographic support, and a method for forming a chromatographic support material.

irregularly shaped particles are typically utilized.

CCOR:

DOCUMENT-IDENTIFIER: US 5271833 A

TITLE: Polymer-coated carbon-clad inorganic oxide particles

BSPR:

Packing materials for high pressure liquid chromatography (HPLC) have also been

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applications have included the following: graphitized carbon black (GCB),

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BSPR:

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DEPR:

applications, where

The present invention provides both a <u>composite</u> material useful as a chromatographic support, and a method for forming a chromatographic support material.

irregularly shaped particles are typically utilized.

CCOR:

DOCUMENT-IDENTIFIER: US 5270280 A

TITLE: Packing material for liquid chromatography and method of

manufacturing

thereof

BSPR:

As a packing material for liquid chromatography, there are conventionally used

a chemically bonded type of packing material based on silica gel
and a packing

material based on synthetic resin. The silica gel-based packing material is

relatively strong in mechanical strength and is small in swelling/shrinking

characteristics against various organic solvents. Therefore, it has a high

resolving power and is superior in exchangeability of eluent for analysis.

BSPR:

The granulated particles obtained are **composite** bodies comprising carbon black

and binder. In the first aspect of this invention, the **composite** bodies are

heated to 800.degree. C. to 3000.degree. C. for graphitization (carbonization) of the binder, and consequently a packing material for liquid

chromatography of this invention is obtained. If the graphitization

(carbonization) temperature is below 800.degree. C., the graphitization

(carbonization) of the binder is not sufficient, resulting in an insufficient

strength of the packing material. If the graphitization (carbonization)

temperature is above 3000.degree. C., it is not preferable in that the

graphitization (carbonization) yield is remarkably lowered and that the

strength of the packing material is decreased. This graphitizing (carbonizing)

treatment is carried out in an inert gas or under vacuum. It is preferable,

prior to the graphitizing (carbonizing) treatment, to first heat the granulated

particles to about 150.degree. C. to evaporate the organic binding agent in

the composite particles and then to heat them to about

500.degree. C. to harden and infusibilize the binder.

CCXR:

DOCUMENT-IDENTIFIER: US 5268097 A

TITLE: Passivated and stabilized porous mineral oxide supports

and method for

the preparation and use of same

BSPR:

Several previous investigators have sought to passivate various microporous

media including membranes and particulate chromatographic supports by applying

thin surface coatings to inorganic or organic/polymeric substrates. For

example, Steuck, in U.S. Pat. No. 4,618,533, discloses a porous polymeric

membrane substrate fashioned from a thermoplastic organic polymer upon which a

permanent coating is grafted and/or deposited on the entire membrane surface.

The polymerization and crosslinking of the polymerizable monomer upon and

within the porous membrane substrate is performed in such a way that a thin

coating is deposited upon the entire surface of the porous membrane, including

the inner pore walls. Significantly, the porous configurations of the coated,

composite membrane structures claimed by Steuck are essentially
identical to

those of the corresponding uncoated porous membrane substrates, implying that

the polymer of Steuck is applied as a thin surface layer or coating that does

not interfere with the porosity or flow properties of his composite membranes.

Moreover, Steuck does not disclose the concept of a "passivating layer" or the

use of monomers capable of functioning as "passivating" monomers within the

meaning of the present invention as discussed in more detail below.

BSPR:

While it has been discovered that this process of depositing protective polymer

coatings upon the porous surfaces of mineral oxide (and particularly silica)

matrices can significantly stabilize these materials by sharply reducing their

rates of chemical leaching, the approach has the important disadvantage of rendering the porous surfaces of the coated and protected matrices hydrophobic and thus prone to cause excessive non-specific binding of proteins by adsorption. (This is precisely the same problem noted above in connection with entirely polymeric porous support matrices.) However, this problem can be successfully addressed by the methods of the present invention in the same way as the non-specific binding of strictly polymeric support matrices can be reduced--i.e., by passivation in a process of oriented polymerization. More particularly, these composite chromatographic supports (i.e., supports comprised of mineral oxide substrates that have been stabilized by the application of thin protective polymer coatings) can be passivated against excessive non-specific binding by incorporating passivating ("neutralizing") monomers capable of associating with and consequently deactivating innate non-polar hydrophobic groups exposed on the matrix surface. passivating monomers useful in this embodiment of the present invention adsorb upon (and consequently cover) the hydrophobic groups on the surface by virtue of their containing long-chain saturated hydrocarbons, olefinic hydrocarbon groups, aromatic groups, or like hydrophobic domains that interact with and become appreciably bound to their hydrophobic counterparts on the matrix surface as a consequence of the hydrophobic-hydrophobic interaction existing between them. Typically, the present invention utilizes base matrices having the following characteristics: an initial average particle size ranging from about 5 to about 1000 microns; an initial porous volume ranging from about 0.2 to cm.sup.3 /gram; an initial surface area ranging from about I to about 800 m.sup.2 /gram; and an initial pore size ranging from about 50 to about 6000

angstroms. Preferably, the base matrix is characterized by: an initial average

particle size ranging from about 10 to about 300 microns, although passivated

supports having narrow particle size ranges, such as about 15-20, about 15-25,

about 30-45, about 50-60, about 80-100, and about 100-300 microns, are most

preferred. Preferred ranges for other characteristics include an initial

porous volume ranging from about 0.8 to about 1.2 cm.sup.3 /gram; an initial

surface area ranging from about 10 to about 400 m.sup.2 /gram; and an initial

pore size ranging from about 1000 to about 3000 angstroms. The density of the

porous solid matrix obviously varies with its chemical nature, being higher for

mineral oxide (e.g., silica) substrates and lower for polymeric ones (e.g., polystyrene).

DEPR:

It is thus demonstrated that the level of non-specific adsorption for lysozyme

(a strong cationic protein) is high when the MAPTAC is absent. The

non-specific adsorption for silica with large surface ares (X 075, 100 m.sup.2

/g) is higher (55 mg/ml of resin) than the non-specific adsorption for silica X

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DEPR:

The passivated resin is then recovered by filtration. The oil is eliminated

with an extensive washing with water containing 0.1-0.5% of a non-ionic

detergent and then stored in a saline buffer at neutral pH. The product resin

shows very similar ion-exchange characteristics as those described in Example

2. Additionally, its sensitivity in strong alkaline media is much improved as

measured by its weight loss after one night of contact with 0.5M sodium

hydroxide. The passivated resin of this example lost only about half as much

weight as an artionic <u>resin prepared from silica</u> having an unprotected surface area.

DEPC:

Preparation of an Anion-Exchange Resin Using a Surface-Protected (i.e.,

Pre-coated) Silica Passivated Porous Support

DEPC:

Determination of Ion-Exchange and Protein Sorption Capacity of Preparation of Anion-Exchange Resins Based on Passivated Porous Silica Support of Different Surface Areas

CCOR:



DOCUMENT-IDENTIFIER: US 5182016 A

TITLE: Polymer-coated carbon-clad inorganic oxide particles

BSPR:

Packing materials for high pressure liquid chromatography (HPLC) have also been

based on carbon. For example, carbon-based supports useful for HPLC

applications have included the following: graphitized carbon black (GCB),

pyrocarbon reinforced GCB, and more recently, a porous graphitic carbon (PGC).

PGC is prepared by filling the pores of a silica gel with a polymer comprising

carbon, thermolyzing the polymer to produce a silica/carbon composite,

dissolving out the silica to produce a porous carbon, and subjecting the porous carbon to graphitizing conditions.

BSPR:

For example, U.K. Patent Application No. 2,035,282 discloses a method for

producing a porous carbon material suitable for chromatography or use as a

catalyst support, which involves depositing carbon in the pores of a porous

inorganic template material such as silica gel, porous glass, alumina or other

porous refractory oxides having a surface area of at least 1 m.sup.2 /g, and

thereafter removing the template material. O. Chiantore et al., Analytical

Chemistry, 60, 638-642 (1988), disclose carbon sorbents which were prepared by

pyrolysis of either phenol formaldehyde resin or saccharose on spheroidal

<u>silica</u> gels coated with these materials. The pyrolysis is performed at

600.degree. C. for one hour in an inert atmosphere, and the silica is

subsequently removed by boiling the material in an excess of a 10% NaOH

solution for 30 minutes. Chiantore et al. conclude that, at the temperatures

employed in their work, the carbonaceous polymer network that was formed still

maintained some of the chemical features of the starting material

(page 641, column 2). To obtain carbons where polar functional groups have been completely eliminated, the authors conclude that high temperatures (greater than 800.degree. C.) treatments under inert atmosphere are necessary.

BSPR:

The present invention provides a composite support material which is useful as a stationary phase in liquid chromatography, particularly in high-performance liquid chromatography. The composite support material comprises carbon-clad particles of zirconium oxide (also referred to herein as ZrO.sub.2, or as "zirconia"). In order to facilitate packing of liquid chromatography columns, it is preferred that each individual unit of the present support material be a substantially spherical particle; thus, the preferred spherical particles will be referred to herein as "spherules." However, the present invention is also intended to provide support materials useful in low performance chromatography, fluidized beds, and general batch absorbers. There is no requirement that the present particles be substantially spherical in these

DEPR:

applications, where

The present invention provides both a <u>composite</u> material useful as a chromatographic support, and a method for forming a chromatographic support material.

irregularly shaped particles are typically utilized.

CCOR:

DOCUMENT-IDENTIFIER: US 5135649 A

TITLE: Column packing material with both hydrophobic and

hydrophilic groups and

process for production thereof

DEPR:

As the porous support to be used in the present invention, there can be

employed, for example, silica gel, alumina, glass beads (e.g., porous glass),

zeolite, hydroxyapatite, or graphite; namely, any powder generally employed as

the support for chromatography. Also, a **composite** powder, such as a powder

coated with a fine inorganic powder, for example, silica gel,
titanium oxide or

hydroxyapatite, on the surface of a synthetic resin such as polyamide, acrylic

resin, or polyvinyl alcohol, can be employed.

CLPR:

3. A column packing material as claimed in claim 1, wherein the porous support

is a **composite** powder comprising a synthetic resin coated with a fine inorganic powder.

CCOR:

DOCUMENT-IDENTIFIER: US 5108597 A

TITLE: Carbon-clad zirconium oxide particles

BSPR:

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based on carbon. For example, carbon-based supports useful for HPLC

applications have included the following: graphitized carbon black (GCB),

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solution for 30 minutes. Chiantore et al. conclude that, at the temperatures

employed in their work, the carbonaceous polymer network that was formed still

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(page 641, column 2). To obtain carbons where polar functional groups have been completely eliminated, the authors conclude that high temperatures (greater than 800.degree. C) treatments under inert atmosphere are necessary.

BSPR:

The present invention provides a composite support material which is useful as a stationary phase in liquid chromatography, particularly in high-performance liquid chromatography. The composite support material comprises carbon-clad particles of zirconium oxide (also referred to herein as ZrO.sub.2, or as "zirconia"). In order to facilitate packing of liquid chromatography columns, it is preferred that each individual unit of the present support material be a substantially spherical particle; thus, the preferred spherical particles will be referred to herein as "spherules." However, the present invention is also intended to provide support materials useful in low performance chromatography, fluidized beds, and general batch absorbers. There is no requirement that the present particles be substantially spherical in these

DEPR:

applications, where

The present invention provides both a <u>composite</u> material useful as a chromatographic support, and a method for forming a chromatographic support material.

irregularly shaped particles are typically utilized.

CCOR:

DOCUMENT-IDENTIFIER: US 4314823 A

TITLE: Combination apparatus and method for chromatographic

separation and

quantitative analysis of multiple ionic species

DEPR:

As set out above, the ion exclusion resin for anion separation is preferably in

the hydrogen ion form. This permits conversion of the weak acids to their

unionized molecular form. In addition, it causes stripping of cations which

could provide interference background in conductivity cell 18. However, if

desired for specialty applications, non-ionic resin may be employed, so long as

the counterions in the sample are preconverted to acid form for the separation

of anions or base form for the separation of cations. This is preferably

performed by using a strong acid or strong base eluent. Suitable non-ionic

resins are so-called silica based reverse phase resins. Specific suitable ones

are sold under the trade designation .mu.-BondaPak C-18 by Waters Associates.

DEPR:

The use of a concentrator column in the present system increases its

versatility. Thus, it permits the concentration of ionic species in the

absence of its accompanying solution so that upon removal with the developing

reagent, there is a minimum disturbance of the equilibrium of the separation

column. In addition, if desired, multiple injections of the same sample may be

made to supply multiple quantities of ionic species on the concentrator column

to be resolved as a **composite** sample on ion chromatography column 53. This is

particularly useful for trace quantities of an ionic species which may be

difficult to resolve using a single sample. Also, by use of multiple

concentrator columns (not shown) and/or appropriate adjustment of the valving,

it is possible to resolve predetermined highly specific peaks by repeated runs of preselected ionic species. Thus, although the system has been described in terms of using ion chromatography to resolve only the strong acids or bases which pass through the void volume peak by the ion chromatography stage, it should be understood that the weak ionic species which are at least partially resolved during ion exclusion on column 37 may be further resolved by ion chromatography in column 50. This may be done by loading such ionic species on the illustrated single concentrator column or by the use of multiple concentrator columns (not shown) in parallel and by appropriate adjustment in the valving. Thus, since ion exclusion and ion chromatography resolve the ionic species by different mechanisms, it may be possible that two weak acid or base ionic species may be difficult to fully resolve by ion exclusion alone but may be fully resolved by a combination of ion exclusion chromatography on separation column 37 and ion chromatography on separation column more concentrator columns 49 facilitate this viewing or preselected peaks of ionic species.

CCXR:

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Document Listing

Document	Image pages	Text pages	Error pages	
US 6063283 A	0	1	0	
US 5738783 A	0	1	0	
US 5135649 A	0	1	0	
Total	0	3	0	

7

DOCUMENT-IDENTIFIER: US 6063283 A

TITLE: Method for analyzing a sample by using a liquid

chromatograph

DEPR:

In the present invention, porous media commonly used in liquid chromatography

such as silica gel, alumina, porous glass beads, zeolite, hydroxyapatite and

graphite may be used as the packing material of the column 40. Alternatively,

it is possible to use **composite** powders formed of a **resin core covered by**

inorganic powders such as silica gel, titanium dioxide, hydroxyapatite, and the

like. On may use materials such as polyamides, acrylic resins, polyvinyl

alcohols, and the like, for the resin core.

CCOR:

210/656

CCXR:

DOCUMENT-IDENTIFIER: US 5738783 A

TITLE: Liquid chromatograph having a micro- and semi-micro column

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CCOR:

210/198.2

CCXR:

210/502.1

CCXR:

210/635

CCXR:

210/656

DOCUMENT-IDENTIFIER: US 5135649 A

TITLE: Column packing material with both hydrophobic and

hydrophilic groups and

process for production thereof

DEPR:

As the porous support to be used in the present invention, there can be

employed, for example, silica gel, alumina, glass beads (e.g., porous glass),

zeolite, hydroxyapatite, or graphite; namely, any powder generally employed as

the support for chromatography. Also, a **composite** powder, such as a powder

coated with a fine inorganic powder, for example, silica gel,
titanium oxide or

hydroxyapatite, on the surface of a synthetic resin such as polyamide, acrylic

resin, or polyvinyl alcohol, can be employed.

CCOR:

210/198.2

CCXR:

210/502.1

CCXR:

210/635

CCXR:

210/656

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Date: 08/03/2000

Time: 09:55

Document Listing

Document	Image pages	Text pages	Error pages	
US 5738783 A	0	1	0	
US 5135649 A	0	1	0	
Total	0	2	0	

DOCUMENT-IDENTIFIER: US 5738783 A

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CCXR:

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resin, or polyvinyl alcohol, can be employed.

CCXR:

210/635

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Document Listing

Document	Image pages	Text pages	Error pages	
US 5738783 A	0	1	0	
US 5135649 A	0	1	0	
Total	0	2	0	

DOCUMENT-IDENTIFIER: US 5738783 A

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210/502.1

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CCXR:

210/502.1

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Time: 10:02

Document Listing

Document	Image pages	Text pages	Error pages	
US 5997887 A	0	3	0	
US 5393362 A	0	1	0	
US 5238810 A	0	1	0	
US 5190795 A	0	1	0	
Total	0	6	0	,

DOCUMENT-IDENTIFIER: US 5997887 A

TITLE: Skin care compositions and method of improving skin

appearance

BSPR:

The reflective particulate material preferably comprises particles of inorganic

material comprising TiO.sub.2, ZnO, ZrO.sub.2 and combinations thereof, more

preferably TiO.sub.2, ZnO and combinations thereof (combinations are intended

to include particles which comprise one or more of these materials, as well as

mixtures of these particulate materials) and most preferably, the particles

consist essentially of TiO.sub.2. The particulate material may be a composite,

e.g., deposited on a core or mixed with other materials such as, but not

limited to, silica, silicone resin, mica, and nylon.

DEPR:

The Coverage Index values of the compositions in Examples 1-3 are obtained by

the following protocol: Using a collagen film having an exposed surface area of

about 7 cm.sup.2 (such as IMS #1192 or equivalent available from IMS Inc.

Milford Conn.) mounted in a suitable holder, apply 40 microliters (using a

Microman M50 $\underline{\text{pipette}}$) of product and spread evenly by hand on the film surface

using 10 finger rotations. Optionally, the sample is mounted on a Zeiss SV-11

microscope (or equivalent) equipped with a 1X lens (the microscope is useful

for enlarging the image which the camera is capturing; the effective

magnification of this system is about 5 microns/pixel). A mounting template

can optionally be employed to aid in repositioning the sample for multiple

measurements. The SV-11 should be set up so that maximum light is being

transmitted to the camera (e.g., a Sony 760-MD CCD 3 Camera). To insure proper

positioning and a clear image, the equipment is set in the following manner.

Camera controls are set so that the Gamma and Linear matrix switches are off.

The camera control box settings are further defined as follows: Gain=0,

White/Black balance on auto, iris- auto, mode-camera, detail-12 o'clock

position, phase-0 degrees, SC-3 o'clock position, H-12 o'clock position, Color

temp -3200 K, shutter off. The camera should be allowed to warm up for 15

minutes before adjusting white and black balance. Press the button labeled

"white" to adjust the white balance, and adjust black balance by pulling the

black adjustment rod and pushing the button that says black. Computer cables

are connected to the RGB1 and Composite Sync.ports on the camera. The

microscope Iris is set to completely open and a frosted glass plate is

positioned in the microscope base for a uniformly lit field. A clear glass

plate may optionally be used to adjust the sample height. Open the Optimas 5.2

program on the computer. Use a sample cup which is partially covered with

black tape in the light path to adjust gain and offset (brightness). The

reflecting mirror at the base of the microscope is set for $\ensuremath{\mathsf{maximum}}$ reflection

into the microscope. The mean of the light source should be 245 to 254.5. The

STD Deviation should be less than 3. If the mean is out of specifications

check the light bulb alignment and mirror adjustment.

DEPR:

For measuring light transmission by the test product, a piece of collagen film,

having a surface area of about 7 cm.sup.2, is first pre-hydrated with distilled

water to insure flexibility. 40 microliters of test product is then dispensed

on the film (e.g., using a Microman M50 <u>pipette</u> or equivalent), and spread

evenly over its surface to produce an even film covering the surface of the

collagen (generally by lightly spreading the material by applying 10 rotations

of the finger, wearing a clean, latex finger cot, to the

material). After waiting for a period of 5 minutes, the sample is mounted on the microscope base. Light transmission measurements through the film and product are then taken in the manner described for the control. Least significant differences can be performed on the data using Fischer's LSD method. The Coverage Index is calculated as follows: ##EQU3##

DOCUMENT-IDENTIFIER: US 5393362 A

TITLE: Method for improving adhesion to metal

BSPR:

<u>Composites</u> that can be used include conventional <u>composites</u> containing an

adhesive resin as described above and a filler such as silica, glass, and the

like. Commercially available <u>composites</u> include dental restorative <u>composites</u>

such as P-50.TM. and P-30.TM. dental restoratives (3M).

DEPR:

Various porcelain-fusing metal surfaces were prepared using the general

procedure of EXAMPLE 1 with the following exceptions: in Step 1, the metal was

dry polished; in Step 2, the surface was sandblasted for 1 minute; in Step 3,

the samples were rinsed with distilled water only; an additional step (Step 3a)

was added between Step 3 and Step 4, which consisted of heating the samples in

a Ney STAR FIRE.TM. high performance programmable porcelain furnace

(#949-14-002, J. M. Ney Company, Bloomfield, Conn.) at a particular furnace

temperature for the respective metal substrate as follows: REXILLIUM.TM. III

(Jeneric Industries, Inc., Wallingford, Conn.) and stainless steel 316 (3M

Unitek) were heated at 1051.degree. C., RX NATURELLE.TM. (Jeneric Industries)

was heated at 537.degree. C. and RX SP CG.TM. (Jeneric Industries) was heated

at 1093.degree. C.; in Step 4, the organosilicon compound was applied by

placing one drop of the A-174 solution on the surface of the metal disk with a

plastic transfer pipet; and in Step 5, the samples were heated in the porcelain

furnace described in Step 3a at 500.degree. C. for 10 minutes.

DOCUMENT-IDENTIFIER: US 5238810 A

TITLE: Laser magnetic immunoassay method and apparatus thereof

DEPR:

The material of the non-magnetic carrier particles may be for example, acrylic

polymer resin or polystyrene resin microspheres, or non-magnetic alumina or

silica colloidal particles. Whatever the choice of material, the
density of

the non-magnetic carrier particles should be greater than that of the magnetic

particles because during the centrifugation procedure, the non-magnetic carrier

particles are caused to precipitate and the unreacted magnetic particle labeled

antibody reagent is discarded as the supernatant. This desired increased

density may be achieved by employing a core of some dense, non-ferrous metal

such as lead in the form of an organic or inorganic **composite** material.

DEPR:

Subsequently, as shown in FIG. 25(g), an alcohol such as methanol or ethanol

was added to the well X with a micro-syringe 8e or pipette to dissolve the

Novolak resin film to fluidize the specimen. The addition of alcohol was

performed preferably by firstly removing most of the liquid in the well with a

micro-syringe, adding an alcohol and then adding water. In the drawing,

decomposed support is schematically indicated by a symbol (.DELTA.) and

reference numeral 81a. Actually, a part of the support 81 is dispersed as

solid. Thus, the antigen-antibody complex 80-82-82-84 containing micro-particles of the magnetic substance 84 floated in the well X. In this

case, although a heater 85 is described in the drawing, it was not used

(unnecessary).

DOCUMENT-IDENTIFIER: US 5190795 A

TITLE: Method for improving adhesion to metal

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<u>Composites</u> that can be used include conventional <u>composites</u> containing an

adhesive resin as described above and a filler such as silica, glass, and the

like. Commercially available <u>composites</u> include dental restorative <u>composites</u>

such as P-50.TM. and P-30.TM. dental restoratives (3M).

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4	BRS	L4	7694	resin NEAR7 silica	USPAT	2000/08/03 09:36
5	BRS	L5	23	3 and 4	USPAT	2000/08/03 09:45
6	BRS	L6	159153	chromatogra\$5	USPAT	2000/08/03 09:46
7	BRS	L7	1645	1 and 4	USPAT	2000/08/03 09:47
8	BRS	L8	268	6 and 7	USPAT	2000/08/03 09:47
9	BRS	L9	329	composite same (silica near7 resin)	USPAT	2000/08/03 09:49
10	BRS	L10	9918	1 and 6	USPAT	2000/08/03 09:50
11	BRS	L11	329	1 and 9	USPAT	2000/08/03 09:51
12	BRS	L12	70156	210/\$.ccls.	USPAT	2000/08/03 09:51
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14	BRS	L14	641	210/635.ccls.	USPAT	2000/08/03 09:54
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16	BRS	L16	1318	210/656.ccls.	USPAT	2000/08/03 09:55
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18	BRS	L18	873	210/502.1.ccls.	USPAT	2000/08/03 09:56
19	BRS	L19	2	18 and 9	USPAT	2000/08/03 09:57
20	BRS	L20	20372	pipet\$4	USPAT	2000/08/03 10:00
21	BRS	L21	4	9 and 20	USPAT	2000/08/03 10:01

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